

MOLYBDENUM (-92, -94, -95, -96. -97, -98, -100)

Chemwatch: **21608**Version No: **4.1.1.1**

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 01/01/2013 Print Date: 5/10/2016 Initial Date: Not Available S.GHS.USA.EN

SECTION 1 IDENTIFICATION

Product Identifier

Product name	MOLYBDENUM
Chemical Name	Molybdenum
Synonyms	Molybdenum
Proper shipping name	Metal powders, flammable, n.o.s.
Chemical formula	Мо
Other means of identification	Not Available
CAS number	7439-98-7

Relevant identified uses of the substance

Medical and research applications

Details of the manufacturer

Registered company name	Oak Ridge National Laboratory
Address	P.O. Box 2008, Oak Ridge, Tennessee 37831-6158
Telephone	(865) 574-6984
Fax	(865) 574-6986
Website	http://isotopes.gov/
Email	isotopes@oml.gov

Emergency telephone number

Association / Organization	Oak Ridge National Laboratory
Emergency telephone numbers	(865) 574-6606
Other emergency telephone numbers	CHEMTREC: 1-800-424-9300

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	3		
Toxicity	2		
Body Contact	2		0 = Minimum 1 = Low 2 = Moderate 3 = High 4 = Extreme
Reactivity	2		
Chronic	2		



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Flammable Solid Category 1, STOT - RE Category 2

Label elements





SIGNAL WORD

DANGER

Hazard statement(s)

H228	Flammable solid
H373	May cause damage to organs through prolonged or repeated exposure

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.	
P260	Do not breathe dust/fume/gas/mist/vapors/spray.	
P240	Ground/bond container and receiving equipment.	
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.	

Precautionary statement(s) Response

P370+P378	In case of fire: Use dry sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
P314	Get medical advice/attention if you feel unwell.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorized chemical landfill or if organic to high temperature incineration

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

CAS No	%[weight]	Name
7439-98-7	100	molybdenum

Mixtures

See section above for composition of Substances

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. DO NOT attempt to remove particles attached to or embedded in eye. Lay victim down, on stretcher if available and pad both eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. Seek urgent medical assistance, or transport to hospital.
Skin Contact	If skin or hair contact occurs: ■ Flush skin and hair with running water (and soap if available). ■ Seek medical attention in event of irritation.
Inhalation	If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice.

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Indication of any immediate medical attention and special treatment needed

Copper, magnesium, aluminum, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanizing or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER. CO2 or FOAM

- Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.

Special hazards arising from the substrate or mixture

Advice for firefighters

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Fight fire from a safe distance, with adequate cover.

Fire/Explosion Hazard

▶ DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal.

■ DO NOT use water or foam as generation of explosive hydrogen may result.

With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- Remove all ignition sources.
- DO NOT touch or walk through spilled material.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.

Major Spills

- Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- DO NOT touch or walk through spilled material
- Control personal contact with the substance, by using protective equipment.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of overexposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.

Other information

FOR MINOR QUANTITIES:

- Store in an indoor fireproof cabinet or in a room of noncombustible construction.
- Provide adequate portable fire-extinguishers in or near the storage area.

FOR PACKAGE STORAGE:

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.

Conditions for safe storage, including any incompatibilities

■ CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release

- Glass container is suitable for laboratory quantities
- Heavy gauge metal packages / Heavy gauge metal drums

Suitable container

For low viscosity materials and solids:

Drums and jerricans must be of the non-removable head type.

Where a can is to be used as an inner package, the can must have a screwed enclosure.

For materials with a viscosity of at least 2680 cSt. (23 deg. C):

Removable head packaging and

cans with friction closures may be used

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Storage incompatibility

- WARNING: Avoid or control reaction with peroxides. All transition metal peroxides should be considered as potentially explosive. For example transition metal complexes of alkyl hydroperoxides may decompose explosively.
- The pi-complexes formed between chromium(0), vanadium(0) and other transition metals (haloarene-metal complexes) and mono-or poly-fluorobenzene show extreme sensitivity to heat and are explosive.

PACKAGE MATERIAL INCOMPATIBILITIES

Not Available

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Levels (PELs) - Table Z1	molybdenum	Molybdenum - Insoluble compounds	15 mg/m3	Not Available	Not Available	Total dust; (as Mo)
US OSHA Permissible Exposure Levels (PELs) - Table Z3	molybdenum	Inert or Nuisance Dust	5 mg/m3 / 15 mg/m3 / 15 mppcf / 50 mppcf	Not Available	Not Available	Respirable fraction; All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by this limit, which is the same as the Particulates Not Otherwise Regulated (PNOR) limit in Table Z-1. / Total dust; All inert or nuisance dusts, whether mineral, inorganic, or organic, not listed specifically by substance name are covered by this limit, which is the same as the Particulates Not Otherwise Regulated (PNOR) limit in Table Z-1.
US ACGIH Threshold Limit Values (TLV)	molybdenum	Molybdenum, as Mo	0.5 mg/m3	Not Available	Not Available	TLV® Basis: LRT irr
US NIOSH Recommended Exposure Limits (RELs)	molybdenum	Molybdenum metal	Not Available	Not Available	Not Available	See Appendix D

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
molybdenum	Molybdenum	10 mg/m3	10 mg/m3	17 mg/m3

Ingredient	Original IDLH	Revised IDLH	
molybdenum	N.E. mg/m3 / N.E. ppm	5,000 mg/m3	

Exposure controls

For large scale or continuous use:

- ▶ Spark-free, earthed ventilation system, venting directly to the outside and separate from usual ventilation systems
- Provide dust collectors with explosion vents

Appropriate engineering controls Metal dusts must be collected at the source of generation as they are potentially explosive.

- Avoid ignition sources.
 - Good housekeeping practices must be maintained.
 - ▶ Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.

Personal protection











Eye and face protection

Safety glasses with side shields.

Chemical goggles.

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.

Skin protection

See Hand protection below

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material cannot be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final

Suitability and durability of glove type is dependent on usage.

Body protection

See Other protection below

Other protection

Overalls. Evewash unit. Barrier cream.

Skin cleansing cream.

Thermal hazards

Not Available

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GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computer generated selection:

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Material CPI

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Recommended material(s)

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as

"feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	-	PAPR-P1
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

^{* -} Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapors, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

	Silver-white metal or grey-black powder.		
Physical state	Solid	Relative density (Water = 1)	10.2
Odor	Not Available	Partition coefficient n-octanol / water	Not Available
Odor threshold	Not Available	Auto-ignition temperature (°C)	720 (cloud); 36
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	2610	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	5560	Molecular weight (g/mol)	95.94
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Available	Oxidizing properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Applicable
Vapor pressure (kPa)	1.3 @ 3535 deg.	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution(1%)	Not Applicable
Vapor density (Air = 1)	Not Applicable	VOC g/L	Not Available

^{*} CPI - Chemwatch Performance Index

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SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 ▶ Presence of heat source and ignition source ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerization will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information	on	toxico	logical	effects

Inhaled	The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual. Molybdenum, an essential trace element, can in large doses hamper growth and cause loss of appetite, listlessness and diarrhea. Anemia also occurs, and other symptoms include greying of hair, shrinking of the testicles, reduced fertility and milk production, shortness of breath, incoordination and irritation of the mucous membranes.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	There is some evidence to suggest that this material can cause eye irritation and damage in some persons. Contact with the eye by metal dusts may cause mechanical abrasion or foreign body penetration of the eyeball.
Chronic	Substance accumulation, in the human body, is likely and may cause some concern following repeated or long-term occupational exposure. High levels of molybdenum can cause joint problems in the hands and feet with pain and lameness. Molybdenum compounds can also cause liver changes with elevated levels of enzymes and cause over-activity of the thyroid gland. Metallic dusts generated by the industrial process give rise to a number of potential health problems.
Molybdenum	Toxicity Irritation Not available Not available

^{*} Value obtained from manufacturer's msds

unless otherwise specified data extracted from RTECS - Register of Toxic Effects of Chemical Substances

	No significant acute toxicological data identified in literature	search.	
Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin	0	STOT - Repeated Exposure	•
Mutagenicity	0	Aspiration Hazard	0

Legend:

✓ - Data required to make classification available
 ✓ - Data available but does not fill the crite.
 △ Data Not Available to make classification

- Data available but does not fill the criteria for classification

- Data Not Available to make classification

CMR STATUS

CARCINOGEN	molybdenum US Environmental Defense Scorecard Suspected Carcinogens P65-MC
RESPIRATORY	molybdenum US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs) - Respiratory X

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SECTION 12 ECOLOGICAL INFORMATION

Toxicity

For Metal:

Atmospheric Fate - Metal-containing inorganic substances generally have negligible vapor pressure and are not expected to partition to air.

Environmental Fate: Environmental processes, such as oxidation, the presence of acids or bases and microbiological processes, may transform insoluble metals to more soluble ionic forms. Environmental processes may enhance bioavailability and may also be important in changing solubilities.

Aquatic/Terrestrial Fate: When released to dry soil, most metals will exhibit limited mobility and remain in the upper layer; some will leach locally into ground water and/ or surface water ecosystems when soaked by rain or melt ice. A metal ion is considered infinitely persistent because it cannot degrade further.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- Reuse
- Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use.

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SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant

NO

Land transport (DOT)

UN number	3089
Packing group	II .
UN proper shipping name	Metal powders, flammable, n.o.s.
Environmental hazard	No relevant data
Transport hazard class(es)	Class 4.1
Special precautions for user	Special provisions IB8, IP2, IP4, T3, TP33

Air transport (ICAO-IATA / DGR)

UN number	3089	
Packing group	П	
UN proper shipping name	Metal powder, flammable, n.o.s.	
Environmental hazard	No relevant data	
Transport hazard class(es)	ICAO/IATA Class 4.1 ICAO / IATA Subrisk Not Applicable ERG Code 3L	
	Special provisions Cargo Only Packing Instructions	A3
	Cargo Only Maximum Qty / Pack	50 kg
Special precautions for user	Passenger and Cargo Packing Instructions	445
	Passenger and Cargo Maximum Qty / Pack	15 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y441
	Passenger and Cargo Limited Maximum Qty / Pack	5 kg

Sea transport (IMDG-Code / GGVSee)

UN number	3089
Packing group	II .
UN proper shipping name	METAL POWDER, FLAMMABLE, N.O.S.
Environmental hazard	No relevant data
Transport hazard class(es)	IMDG Class 4.1 IMDG Subrisk Not Applicable
Special precautions for user	EMS Number F-G , S-G Special provisions Not Applicable Limited Quantities 1 kg

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

"US - Tennessee Occupational Exposure Limits - Limits For Air Contaminants", "US - Idaho - Limits for Air Contaminants", "US - Hawaii Air Contaminant Limits", "US - California Permissible Exposure Limits for Chemical Contaminants", "US - Oregon Permissible Exposure Limits Table Z-1-A Final Rule Limits for Air Contaminants", "US - Oregon Permissible Exposure Limits (Z-1)", "US - Michigan Exposure Limits for Air Contaminants", "US - Washington Permissible exposure Limits (ELS)", "US - Air Contaminants", "US - California OEHHA/ARB - Chronic Reference Exposure Levels and Target Organs (CRELs)", "US ACGIH Threshold Limit Values (TLV)", "US - Vermont Permissible Exposure Limits Table Z-1-A Transitional Limits for Air Contaminants", "US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory", "US - Wyoming Toxic and Hazardous Substances Table Z1 Limits for Air Contaminants", "US OSHA Permissible Exposure Levels (PELs) - Table Z1"

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SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net/references

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

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